

Properties

E70

Flame retardant long-lasting antistatic ABS resin (UL94 V-0)

Static dissipative

Properties	Test methods	Test conditions	Units	
Melt mass-flow rate	ISO 1133	240 deg C/5kg	g/10min	10
Mold shrinkage	ASTM D955	-	%	0.3-0.5
Tensile strength	ISO 527	-	MPa	28
Flexural strength	ISO 178	-	MPa	40
Flexural modulus	ISO 178	-	MPa	1500
Notched Charpy impact strength	ISO 179/1eA	23 deg C	kJ/m2	13
Deflection temperature under load	ISO 75	1.80MPa	deg C	71
Flammability	UL94	-	-	V-0/1.5mm
Volume resistivity	ASTM D257	-	ohm*m	2E6
Surface resistivity	ASTM D257	-	ohm	4E9
Density	ISO 1183	-	g/cm3	1.24

Note

- Values are typical, not quality assured.
- UL recognition File No. of Daicel Polymer is E47773.

Typical settings for processing

Preliminary drying	Barrel temperature(deg C)				Screw rotation (rpm)	Back pressure (MPa)	Mold temperature (deg C)
	Nozzle	Front	Middle	Back			
4-5hrs 80-90deg C	210-220	220-230	210-220	180-200	60-90	10-20	40-70